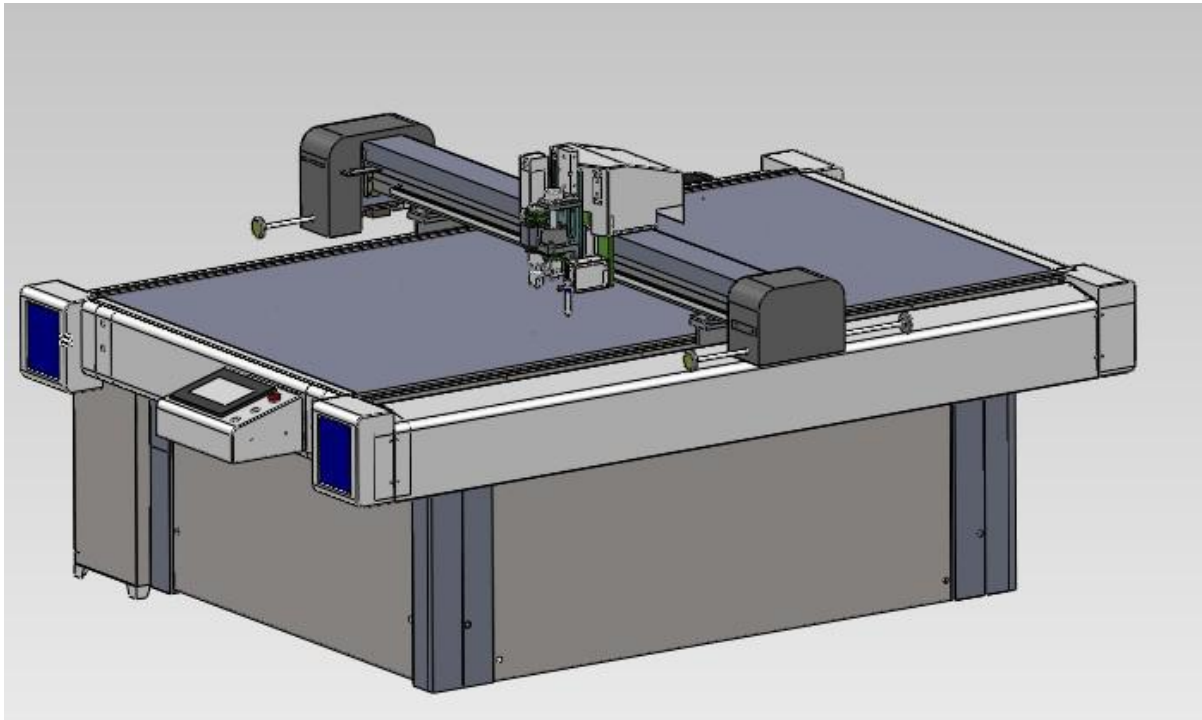


-
-
-
-
-

RJMC	4
1-1	4
1-2	4
1-3	
1-4	
1-	
1-	
1-	
2-1	
2-2	10
2-	11
1	11
2	11
3	11
4	12
513
614
715
816
916
2-	17
2-	18
2-	19
	20
	22

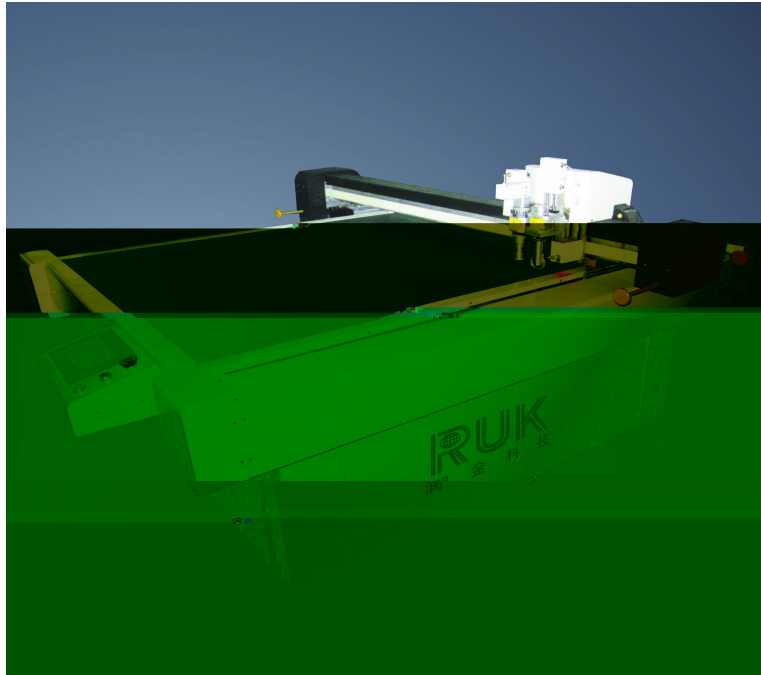


1-1

2)

1

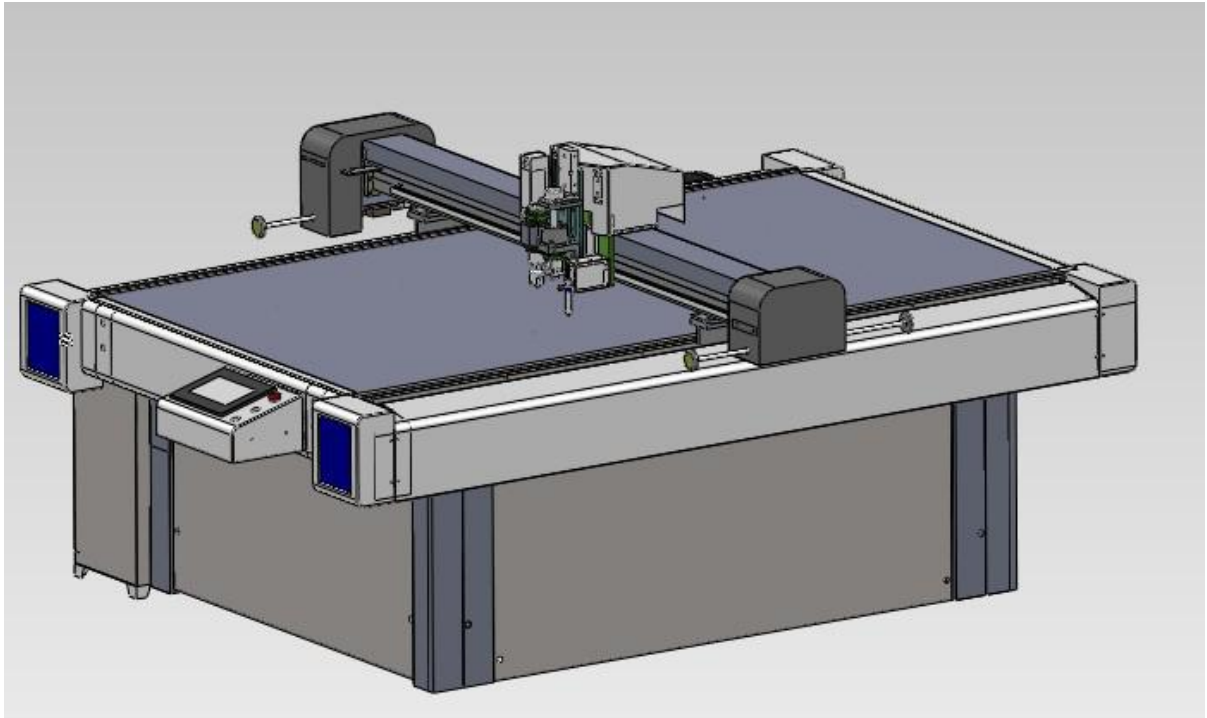
2

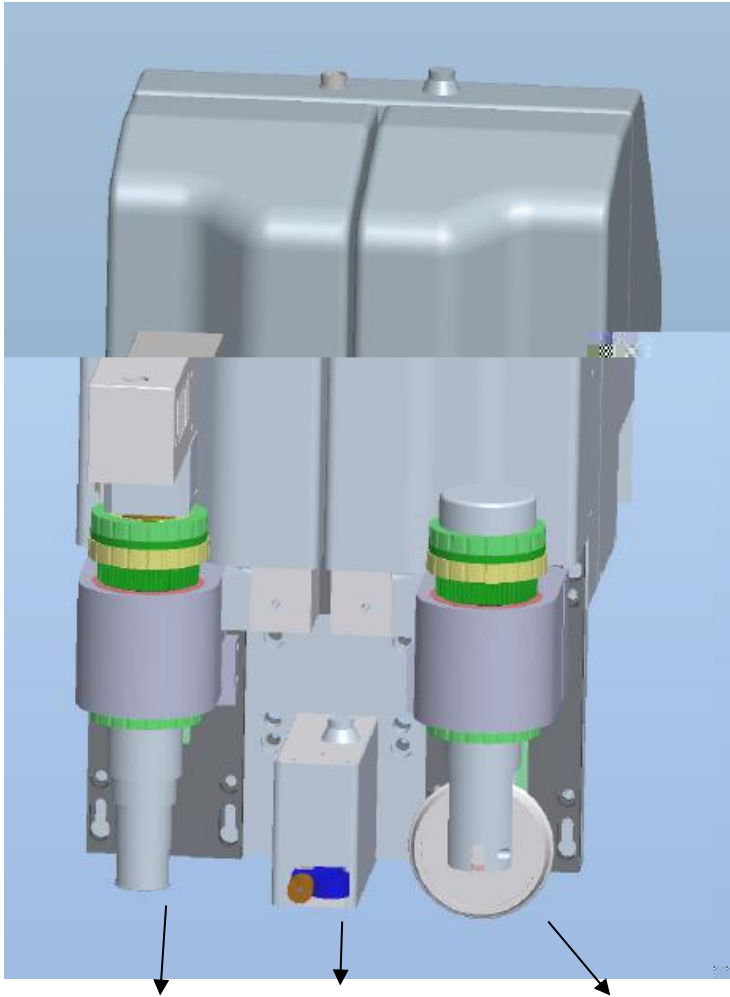


1-2

5mm

+

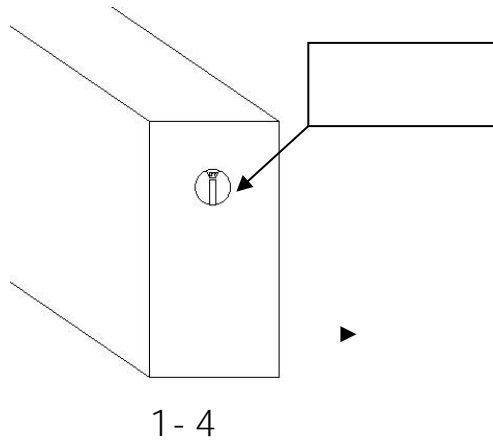




±

±

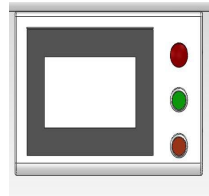
b



1)

(1)

(2)



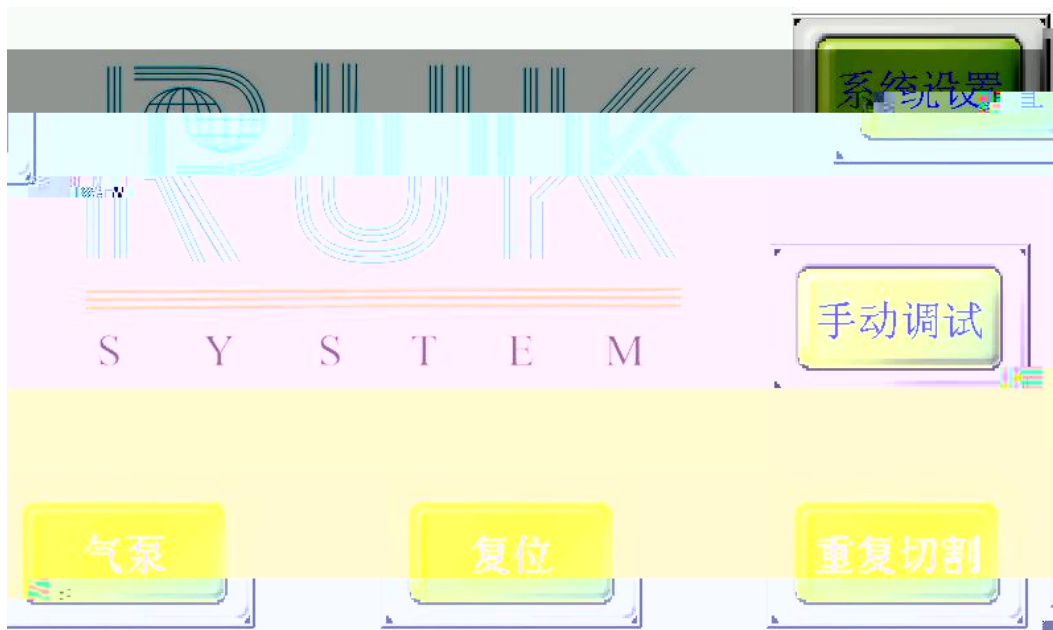
10

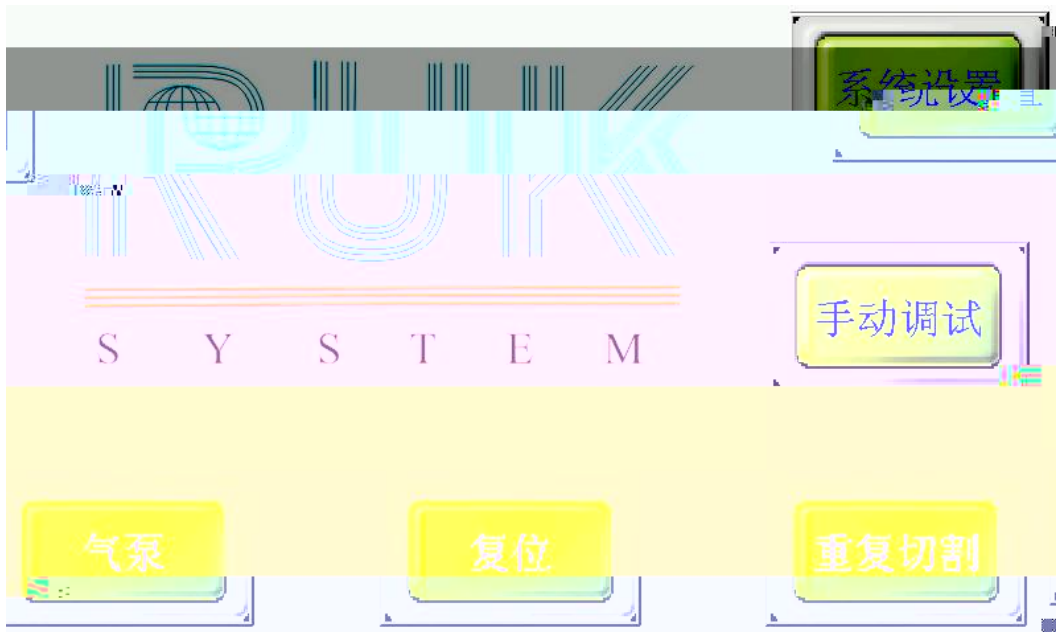


ENTER

2)

OFF

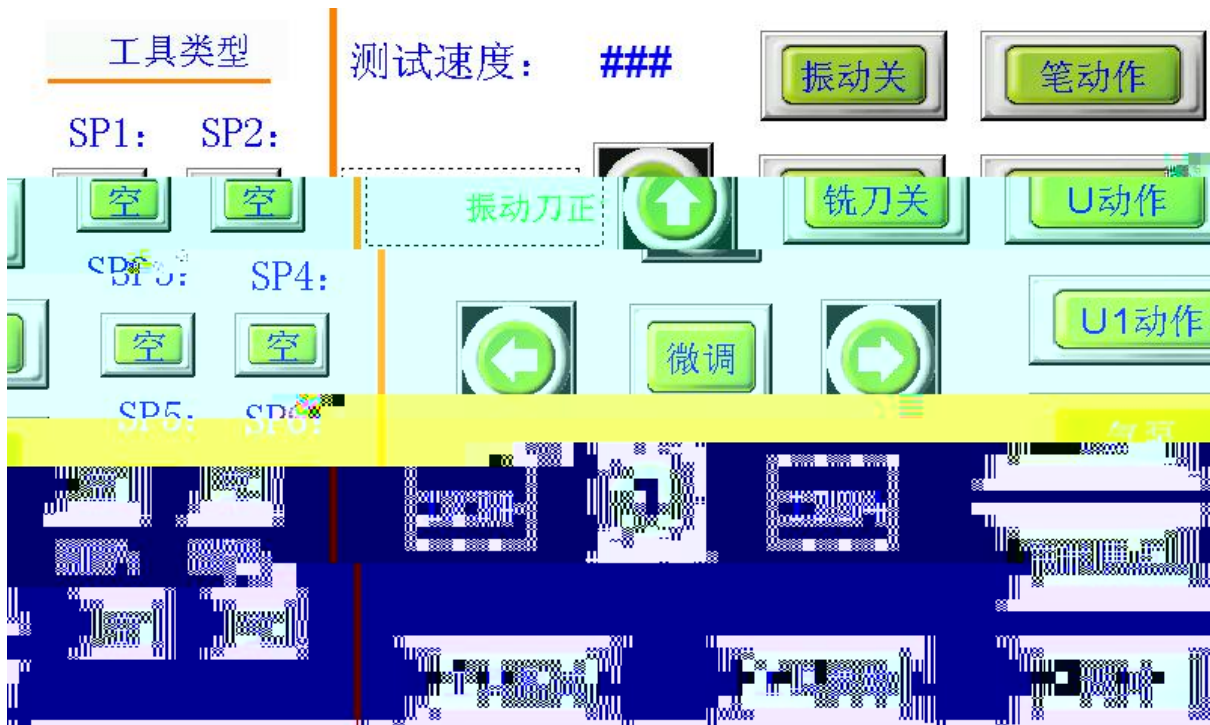




1 按键按下气泵开启，按键弹起气泵关闭。开机状态下如果未进行操作，切割时会自动打开吸风，切割完成后会自动关闭吸风







2

3



1

X" "

2   X" -"
 3   Y" +"
 4   Y" -"
 5 /U/U1 /U/U1
 6 0,0 ;
 7 ;
 8 X Y U U1 1/10
 9
 10

4 

U当前位置: 12.34 工具测试速度: ### U1当前位置: 12.34

振动刀正

U中间深度: ## ## U1深度: ## ##

U深度:

##

确定

U动作

U1深度:

##

确定

U1动作




微调

微调

确定

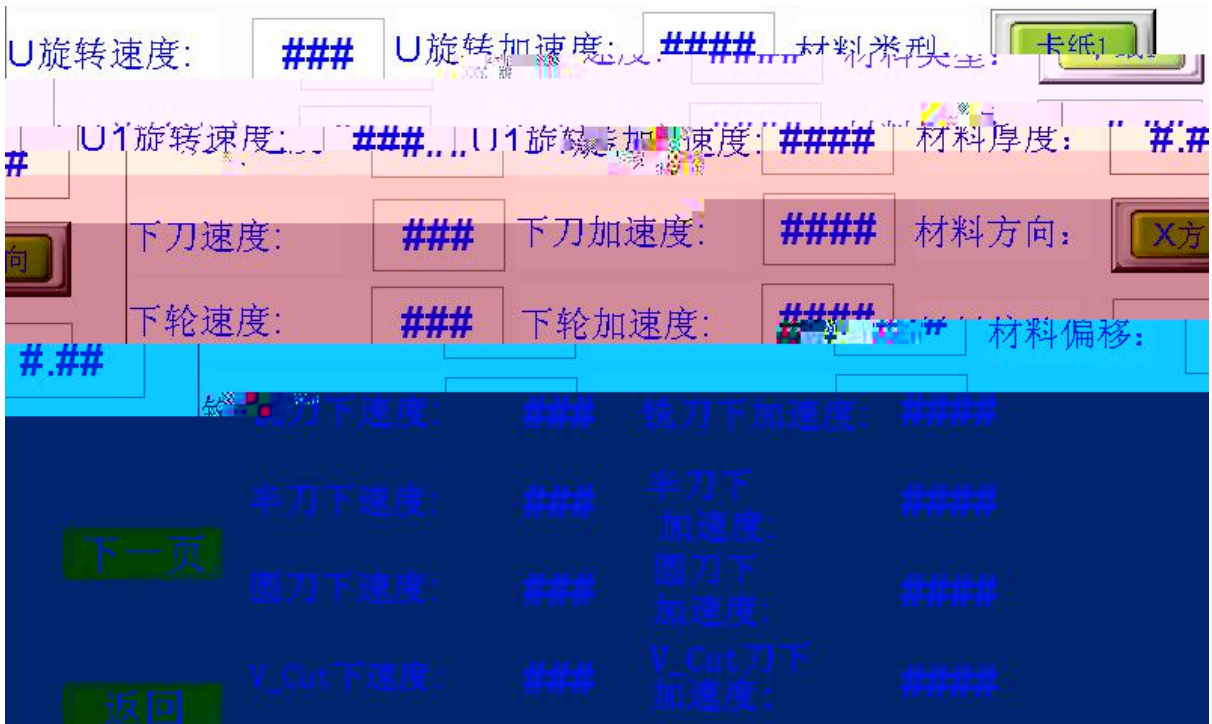
铣刀对刀

返回

1   U " "
 U
 2   U1 " "
 U1 " "
 3 :
 4 :
 5 " "

MM

5



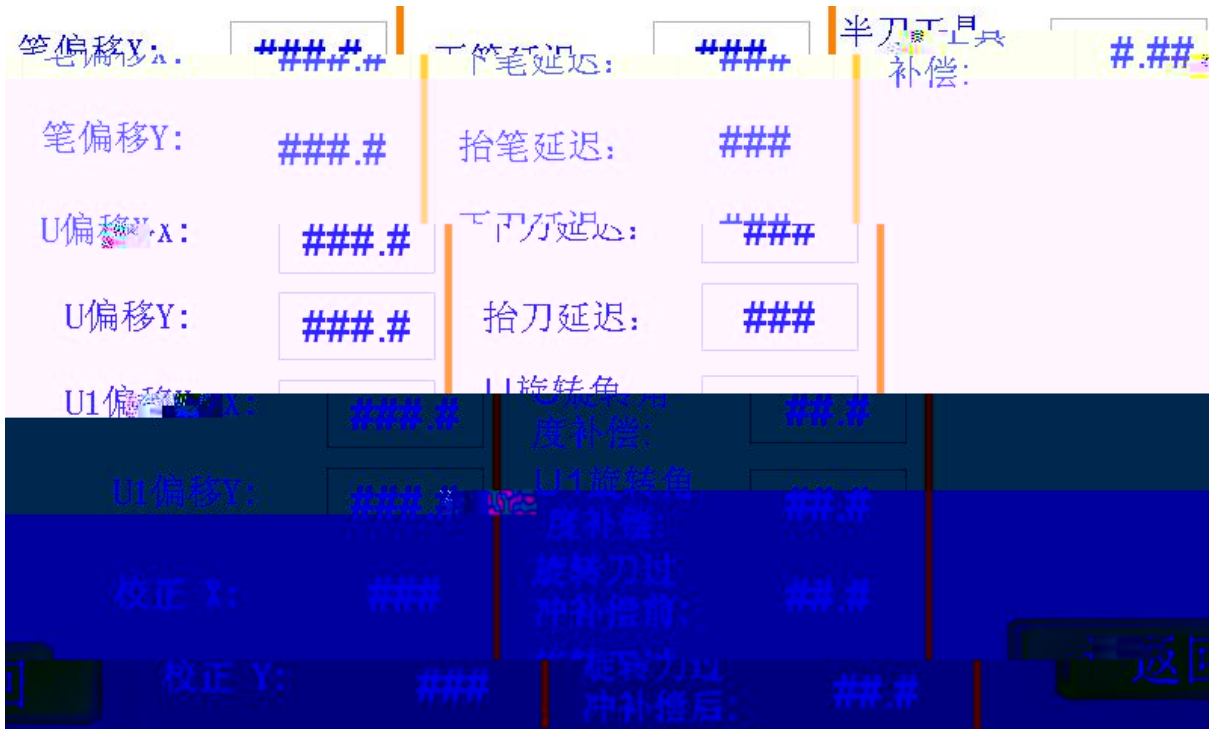
1	U	U	U	U
2	U1	U1	U1	: U1
3				
4				
5				
6				
7				
8	45°	45°	45°	45°
9	:	:	:	:
10	:	:	:	:
11				
12				MM

6

笔速:	####	半刀速:	####
笔加速:	####	半刀加速:	####
刀速:	####	铣速:	####
刀加速:	####	铣加速:	####
轮速:	####	V Cut.刀速:	####
轮加速:	####	V_Cut加速:	####
空速:	####	圆刀速:	####
空加速:	####	圆刀加速:	####

返回

- 1 系统
- 2 系统
- 3 系统
- 4
- 5
- 6
- 7
- 8
- 9
- 10
- 11 45° 45°
- 12 45° 45°
- 13
- 14
- 15
- 16



1	X	X		
2	Y	Y		
3	U	X	X	U
4	U	Y	Y	U
5	U1	X	X	U1
6	U1	Y	Y	U1
7	X		X	
8	Y		Y	
9				N
10				N
11				N
12				N
13	U			U
14	U1			U1
15				
16				
17				

机器型号:

MTC03_1310

笔减速角:

##.#

笔停止角:

##.#

U手动旋转开关:

关

刀减速角:

##.#

刀停止角:

##.#

U1手动旋转开关:

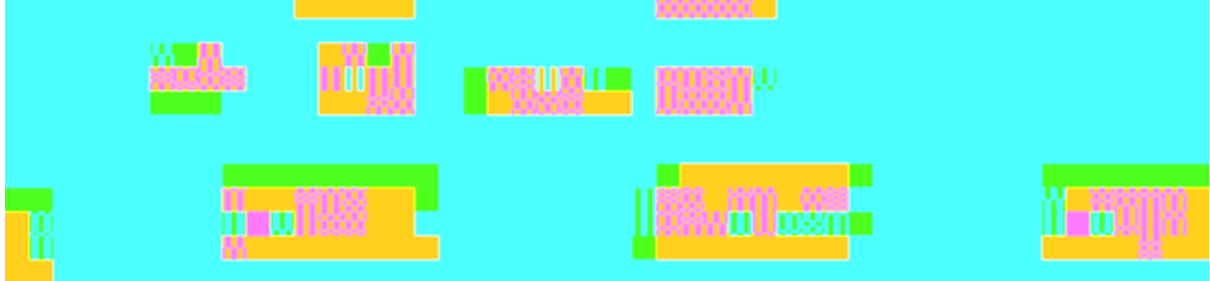
关

算法角度:

####.#

算法长度:

#####



1

2

3

4

5

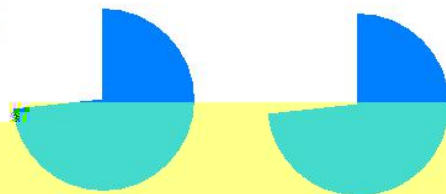
6

7

8 U U1

9

振动刀正



复位

系统运行中!!!

车 运行

当前工具:

无

空

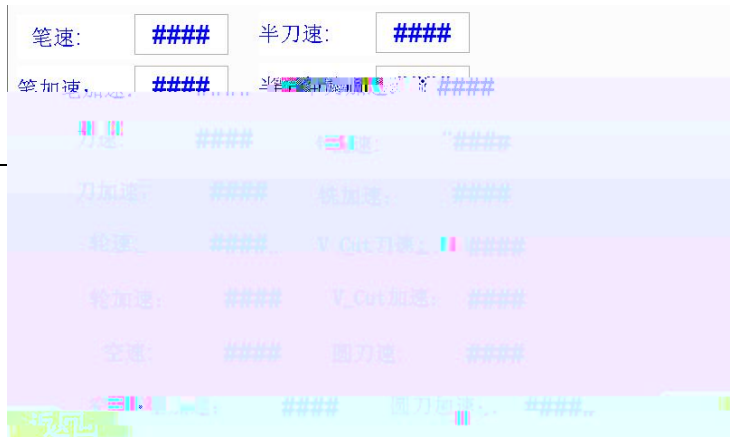
123.4

当前位置:

1234

1234

继续



"

 1 "

 2 " "

 3

 4

 5 " "

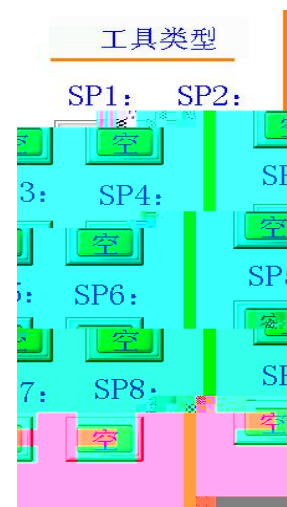
 6

SP1 SP2 SP3

 " " " "

 " " " "

 SP1 " " SP2 " " SP



2

 " "

 " "

 " 3000" ENTER



3 Ethernet

 Ethernet

 1 " "

 2 " " " Ethernet"

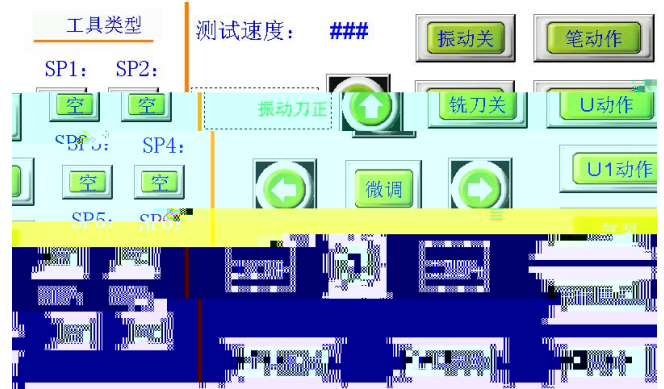
 3 IP IP



" 192.168.0.26" IP " 192.168.0.250"
4 Ethernet IP
(5)

4

" " " X / " " Y
/ "
"



2-5



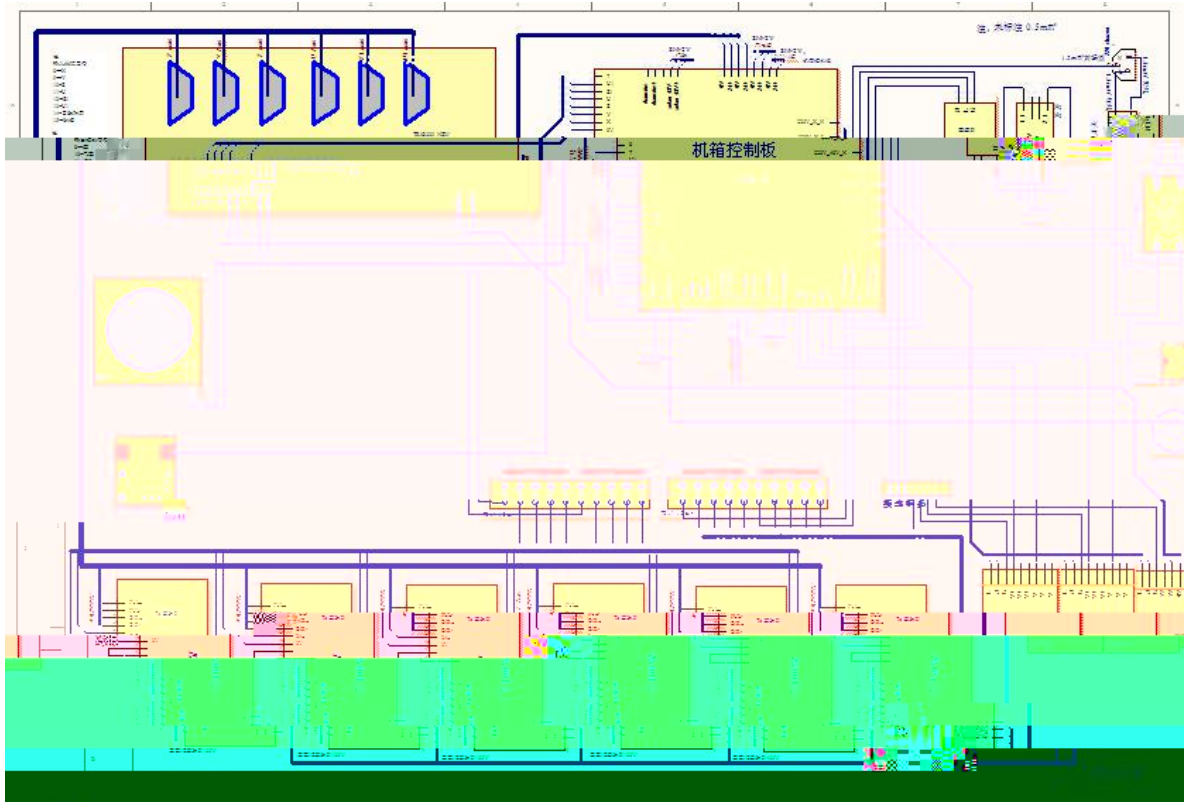
1)



2

ENTER





220V/ 380V, 8KW

	,	,
	220V	
		,

1

1-1

2

3

4

5

6

220V/380V± 10%/50HZ,

7

9

10

11

12

	RJMTC2516 RJMTC1815 RJMTC1310
	600--1000mm /s
	40mm
	PVC PU
/ /	/ /
	0.1mm
	HP-GL
/	3KW//6KW/6KW
	220v/380V± 10% /50HZ
	2500*1600 mm 1800*1500mm 1300*1000 mm

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0574-28812998

18606877519

400-680-9891

86 0574 28812912

E-mail

www.rjuk.com

U
U1
X
Y

U
U1

U
U1

V-Cut

V-Cut

V-Cut
V-Cut

V-Cut

X
Y

U X
U Y

U1 X
U1 Y
X
Y

U

U1

X
Y

X
Y

X
Y

